

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBE105-13141W3-1	BASE	2
-3	1	RBE105-13141W3-3	PLATE	3
-5	1	RBE105-13141W3-5	CUTTER	4
7	1	STEINER TECH_H_BILZ #H1402	HOLDER	-
9	1	STEINER TECH_H_BILZ #GZ1400940	PILOT	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	RELEASED FOR PRODUCTION	17-775	17.12.04	VM	ML

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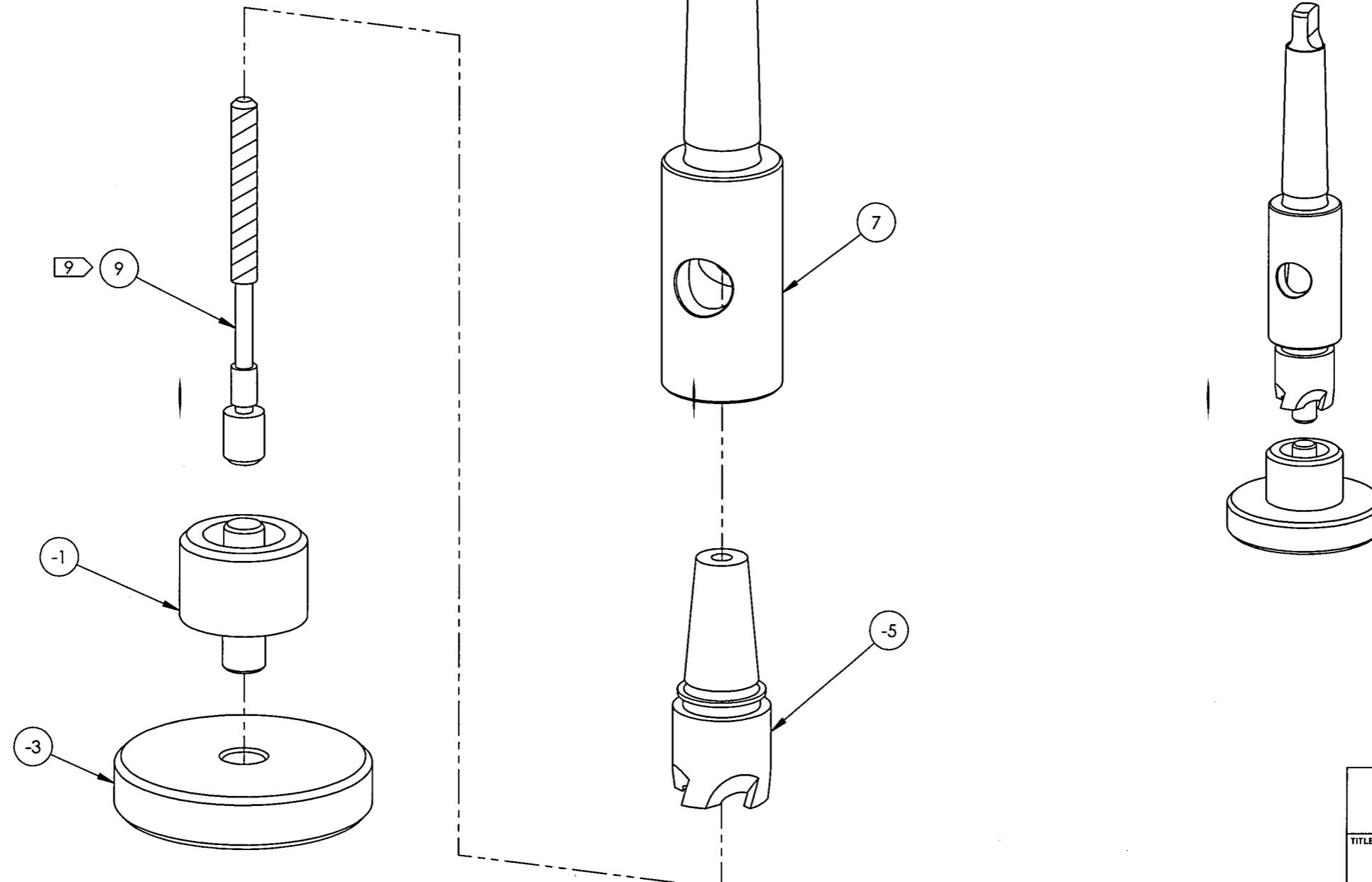
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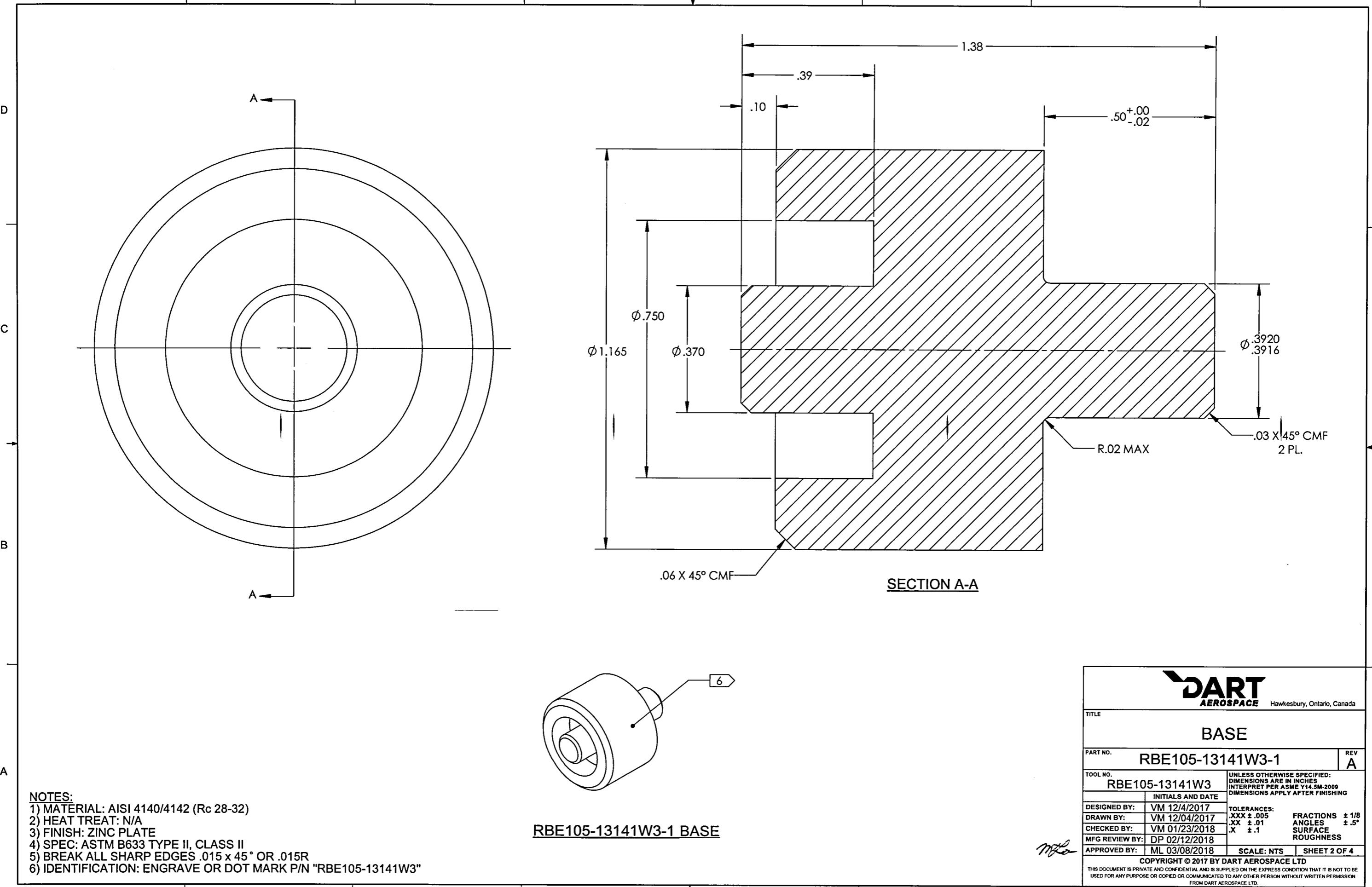


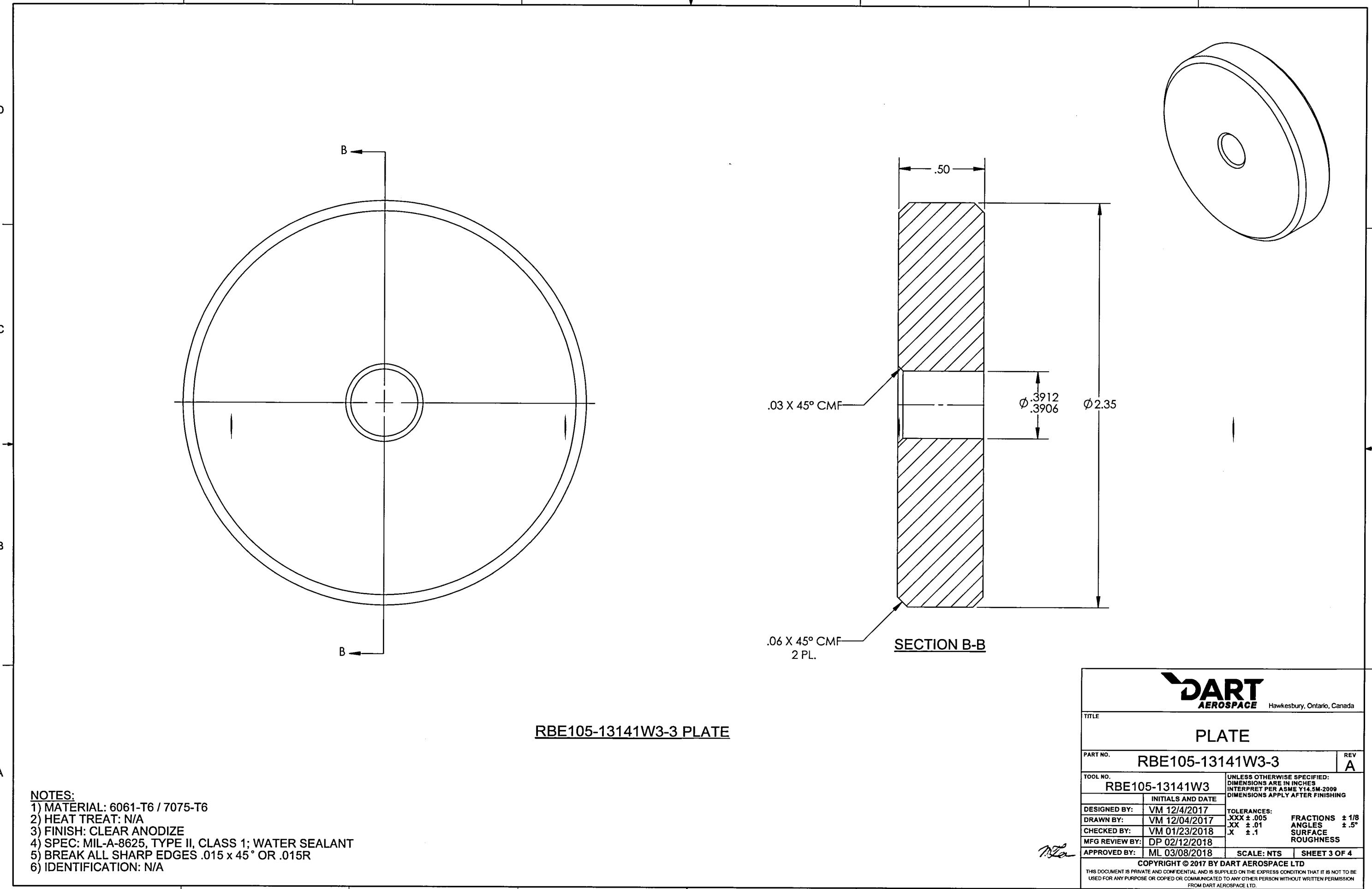
**NOTES:**

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A/N/A
- 4) SPEC: N/A/N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) REF AIRBUS T/N: 105-13141W3
- 8) USED ON MODEL: EC135, EC145, EC635, EC645, H135
- 9) TIGHTEN NUTS UNTIL THE PILOT IS FLUSH BUT STILL ROTATES FREELY

RBE105-13141W3 MILLING TOOL

<b>DART</b> AEROSPACE		Hawkesbury, Ontario, Canada
TITLE		
<b>MILLING TOOL</b>		
PART NO.	RBE105-13141W3	REV <b>A</b>
TOOL NO.	RBE105-13141W3	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING		
DESIGNED BY:	VM 12/4/2017	
DRAWN BY:	VM 12/04/2017	
CHECKED BY:	VM 01/23/2018	
MFG REVIEW BY:	DP 02/12/2018	
APPROVED BY:	ML 03/08/2018	
SCALE: NTS		SHEET 1 OF 4
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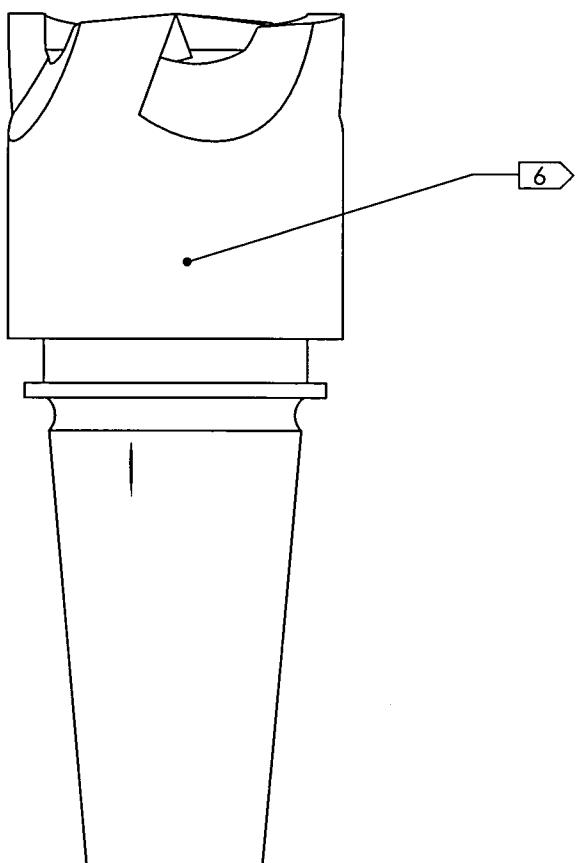
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RBE105-13141W3-5 CUTTER

NOTES:

- 1) MATERIAL: STEINER TECH/H. BILZ # RI001249
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: ENGRAVE OR DOT MARK P/N "RBE105-13141W3"

**DART**  
AEROSPACE Hawkesbury, Ontario, Canada

TITLE	
CUTTER	
PART NO.	RBE105-13141W3-5
REV	A
TOOL NO.	RBE105-13141W3
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 12/4/2017
DRAWN BY:	VM 12/04/2017
CHECKED BY:	VM 01/23/2018
MFG REVIEW BY:	DP 02/12/2018
APPROVED BY:	ML 03/08/2018
TOLERANCES:	XXX ± .005    FRACTIONS ± 1/8 XX ± .01    ANGLES ± .5° X ± .1    SURFACE ROUGHNESS
SCALE: NTS	SHEET 4 OF 4

*[Signature]*

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